

ABSTRACT OF THE DISCLOSURE

A method for powder coating articles includes the steps of preheating the article to a preheating temperature, coating the article with a polymeric powder coating having a cross-linking temperature that is above the preheating temperature and curing the article having the powder coating applied thereto at a curing temperature. The curing temperature is between the powder coating cross-linking temperature and the melting point temperature of the articles. A system for carrying out the coating method is disclosed as is an article made by the method.

10025156-121801